



National Aeronautics and  
Space Administration



## TECHNOLOGY SOLUTION

### Sensors

# Carbon Dioxide Gas Sensors

## An enhanced CO<sub>2</sub> detecting microsensor with nanocrystalline tin oxide

Countless industries depend on chemical sensors for fast and accurate detection of carbon dioxide (CO<sub>2</sub>) to protect their workers and those who rely on their products or services. Consequently, there is a strong push to continuously improve upon these chemical sensors. NASA's Glenn Research Center has developed a state-of-the-art, solid electrolyte-based microsensor for measuring concentrations of CO<sub>2</sub> from 0.5 to 4%. Whereas its predecessors typically operated only at high temperatures (600°C), this microsensor operates at temperatures as low as 375°C decreasing the power consumption needed to measure CO<sub>2</sub>. This is accomplished through a simple modification to a preexisting NASA Glenn technology in which a coating of nanocrystalline tin oxide (SnO<sub>2</sub>) is added on top of the sensor. It is low on power consumption, fast, easy to batch fabricate, easy to use, and therefore well-suited for use in a multitude of applications.

### BENEFITS

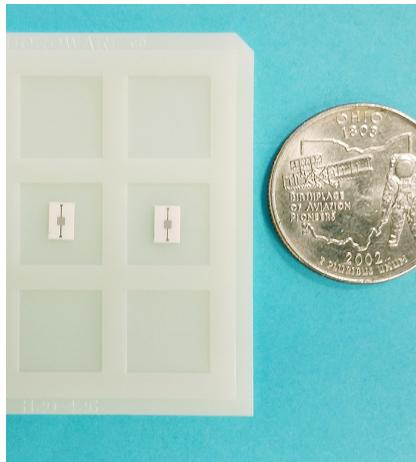
- Power saving: Lower operating temperatures translate to lower power usage
- Compact: Has a detection area of .99 by 1.10 millimeters
- Robust: Resistant to humidity and vibration which can often damage or destroy microsensors
- Cost-effective: Can be easily batch fabricated using affordable photolithographic production processes
- Fast: Detects CO<sub>2</sub> concentrations from 0.5 to 4% in less than 30 seconds



## THE TECHNOLOGY

Current bulk or thick film solid electrolyte CO<sub>2</sub> sensors are expensive, difficult to batch fabricate, and large in size. In contrast, this new amperometric, solid-state, oxide-based electrolyte CO<sub>2</sub> microsensor is affordable, easy to fabricate, and is so small that it could easily be integrated onto a substrate the size of a postage stamp.

The basic composition of the sensor is identical to a previously designed NASA Glenn technology in which a solid electrolyte of Na<sub>3</sub>Zr<sub>2</sub>Si<sub>2</sub>PO<sub>12</sub> is deposited between interdigitated electrodes on an alumina substrate and is covered by Na<sub>2</sub>CO<sub>3</sub>/BaCO<sub>3</sub>. Unlike its predecessor, however, this innovation includes an additional layer of nanocrystalline SnO<sub>2</sub> sol gel, an electron donor type (N-type) semiconductor, on top of the Na<sub>2</sub>CO<sub>3</sub>/BaCO<sub>3</sub>. This new layer provides a greater number of electrons for reduction reaction at the working electrode to detect CO<sub>2</sub>. As a result, overall performance is enhanced, and this new state-of-the-art sensor has the ability to operate at temperatures as low as 375°C. This low temperature capability significantly decreases the amount of power required to operate the sensor, opening the door to a multitude of new applications that were previously unattainable.



Glenn's microsensor is small and easy to fabricate



This technology could be used to measure carbon dioxide levels in an engine's exhaust

## APPLICATIONS

The technology has several potential applications:

- Environmental monitoring (fire detection, emissions, leak detection, ventilation)
- Health monitoring
- Automotive
- Remote sensing
- Commercial space
- Chemical manufacturing

## PUBLICATIONS

Patent No: 8,702,962