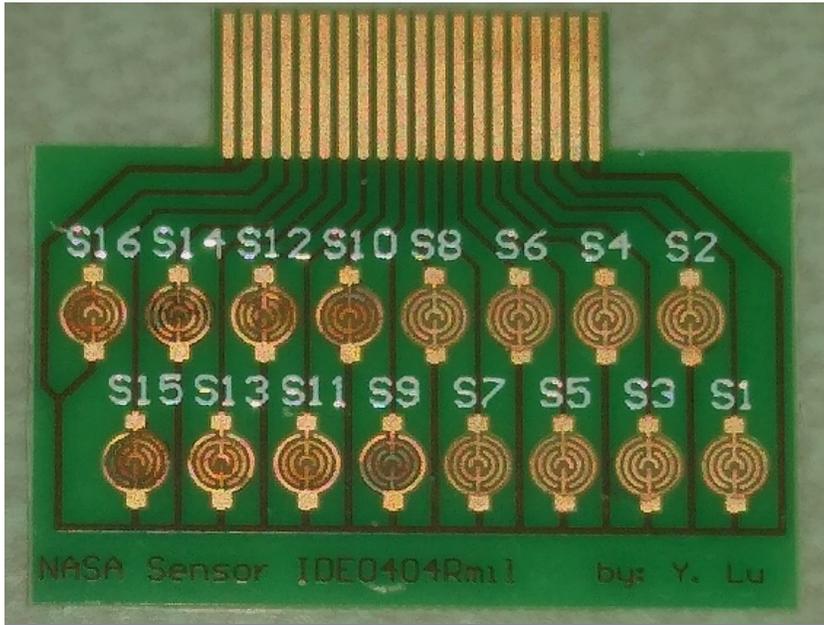


TECHNOLOGY SOLUTION

Sensors



Solid State Carbon Dioxide (CO₂) Sensor

Miniaturized, chip size solid state CO₂ sensor

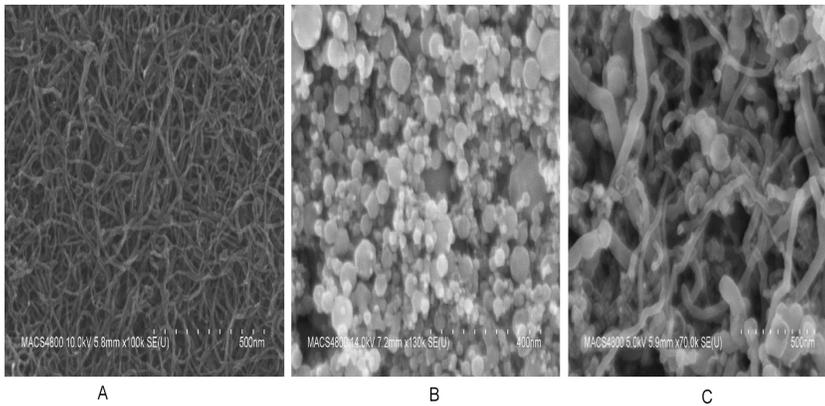
Detection of Carbon Dioxide (CO₂) is very important for environmental, health, safety and space applications. CO₂ is a harmful pollutant at higher concentrations due to its ability to displace oxygen in large concentrations. Current commercial sensors for CO₂ have issues and shortcomings particular with precision at different temperatures, pressures and high humidity levels. NASA Ames has developed a novel solid state, CO₂ sensor configured for sensitive detection of CO₂ having a concentration within the range of about 100 Parts Per Million (ppm) and 10,000 ppm in both dry conditions and high humidity conditions. The composite sensing material comprises Oxidized Multi-Walled Carbon Nanotubes (O-MWCNT) and a metal oxide. The composite sensing material has an inherent resistance and corresponding conductivity that is chemically modulated as the level of CO₂ increases. The CO₂ sensor can be easily integrated into existing electronic circuitry and hardware configurations, including the hardware of a mobile computing device, such as a smart phone or tablet device.

BENEFITS

- Accurate and rapid response - quickly provides accurate readings (in seconds) at different temperatures and pressures
- High CO₂ sensitivity: CO₂ can be measured in the 100-10,000 ppm range
- Operates at room temperature: Unlike standard metal oxide sensors which must operate at ~300 Celsius or higher, these sensors operate at room temperature (~25 Celsius)
- Small footprint: Chips can be made 0.5 cm x 0.5 cm x 3 mm size with multiple sensors per chip
- Light weight: Sensor only weighs a few grams
- Low cost and low power: Less than 50 microwatts are required for power, and the sensor functions on a change in resistivity
- Easy to integrate: Can be easily coupled with existing programmable electronic or hardware systems
- Sensor is solid state; so extra materials are required to maintain operation
- Provides in-situ monitoring; and calibration of the CO₂ sensor that can be automated

THE TECHNOLOGY

The technology is a solid state, Carbon Dioxide (CO₂) sensor configured for sensitive detection of CO₂ having a concentration within the range of about 100 Parts per Million (ppm) and 10,000 ppm in both dry conditions and high humidity conditions (e.g., > 80% relative humidity). The solid state CO₂ sensor achieves detection of high concentrations of CO₂ without saturation and in both dynamic flow mode and static diffusion mode conditions. The composite sensing material comprises Oxidized Multi-Walled Carbon Nanotubes (O-MWCNT) and a metal oxide, for example O-MWCNT and iron oxide (Fe₂O₃) nanoparticles. The composite sensing material has an inherent resistance and corresponding conductivity that is chemically modulated as the level of CO₂ increases. The CO₂ gas molecules absorbed into the carbon nanotube composites cause charge-transfer and changes in the conductive pathway such that the conductivity of the composite sensing material is changed. This change in conductivity provides a sensor response for the CO₂ detection. The solid state CO₂ sensor is well suited for automated manufacturing using robotics and software controlled operations. The solid state CO₂ sensor does not utilize consumable components or materials and does not require calibration as often as conventional CO₂ sensors. Since the technology can be easily integrated into existing programmable electronic systems or hardware systems, the calibration of the CO₂ sensor can be automated.



FE-SEM images for (A) oxidized MWCNTs deposited onto a silicon substrate, (B) iron oxide nanoparticles and (C), oxidized MWCNT/ iron oxide composite material.

APPLICATIONS

The technology has several potential applications:

- Wearable sensor for environmental monitoring
- Astronaut atmospheric monitoring; CO₂ in a space suit, particularly within the astronauts' helmets
- Modified atmospheres or closed crew cabin to continuously monitor real-time CO₂ concentrations for permissible exposure limit levels; space-medicine
- Determining the catalyzing efficiency of the CO₂ splitting process; in-situ resource utilization of CO₂ on Mars
- Aerospace industry - for cabin air monitoring on the airplane
- Medical diagnosis and monitoring
- Indoor air quality
- Stowaway detection
- Monitoring landfill gas
- Confined spaces; Cryogenics; Ventilation management, Mining industry
- Rebreathers (SCUBA)
- Cellar and gas stores; Marine vessels, and Greenhouses
- Food industry
- Monitoring global warming
- CO₂ scrubber industry

PUBLICATIONS

Patent No: 11,719,660

<https://www.ncbi.nlm.nih.gov/pmc/articles/PMC6767332/>

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